

**General Tour Information**

**CANCELLATIONS AND REFUNDS:** Receive a 100% refund when canceling, for any reason, up to final payment due date. After final payment due date (listed on individual brochure) and up to 7 business days prior to departure receive 75%, less non-recoverable fees; this is for medical reasons only, need note from doctor. (Travel companions are also covered) Tour cost is non-refundable 7 business days prior to departure. There are no refunds on the air or cruise portion of the tour after 61 days prior to departure. No refund to no shows and for non-covered cancellations. If client cancels reservation, any refund processed by credit card will be less a 3% processing fee. **Call us for information on Optional Insurance. The purchase of optional trip cancellation or interruption insurance is highly recommended.**

**FUEL SURCHARGE:** Utopia Tours reserves the right to add a fuel surcharge to the cost of the tour. Notice will be given prior to departure.

**AIRFARE INCLUDED:** The availability of airline seats may be limited from each departure city. Utopia Tours reserves the right to provide ground transportation to or from a larger or alternate airport.

**PERSONALLY ESCORTED:** A congenial and trained tour director will handle every detail, attend to the comfort and pleasure of each individual and provide expert guidance throughout the tour.

**LUGGAGE:** Provision is made for handling one piece of luggage per person. You may also take another travel bag to be handled by yourself.

**SEATING ARRANGEMENTS:** No seats are reserved on our motorcoach tour except the seat behind the driver which is reserved for the Tour Director. A seat rotation procedure will be followed.

**IDENTIFICATION:** For tour members entering Canada or foreign ports, **passports are required starting 6/1/09.**

**UTOPIA TOURS** reserves the right to make changes or alterations in the printed itinerary, dates, routings, or included features prior to or during the tour as may be necessary for the smooth and efficient operation of the tour without prior notice and assumes no responsibility for delays and/or expenses due to such modification.

**SMOKING:** No smoking is allowed on the motorcoach.

**RESPONSIBILITY:** Utopia Tours is not responsible for any loss or damage of personal property or for injuries, expenses or damages whatsoever incurred or claimed by any tour member.

<b>Deposit:</b> \$100 per person	<b>Pay in full by:</b> June 1, 2010
Make checks payable to Utopia Tours. VISA, MASTERCARD, DISCOVER accepted.	

•**Deposit** is due within 5 days of sign-up to hold reservation. Coupons / discounts are to be taken off of the final or full payment, not the deposit.

•**FINAL INFORMATION:** Will be sent approx. 10 days prior including hotel list, time/place of departure.

•**Optional trip cancellation/interruption insurance** is available. Brochures available for more information.

**TOUR INCLUDES:** See "Price Includes" Section. All sightseeing admissions, transportation, transfers, guide fees, tour director services, events included in tour itinerary, lodging, baggage handling (for one piece of luggage per person), taxes, tips for services included in tour, meals mentioned in "Price Includes" section of itinerary. **NOT INCLUDED:** Tips for meals or services not included in tour price; also, gratuities to Tour Director and Driver are customary.

**PICK-UP AND DROP-OFF** locations follow the route of the tour to maintain a flowing schedule. On tours 6 days or longer, shuttling may be available from various locations, with minimum number of passengers. Some shuttles may require an overnight stay. Fees may apply for shuttle service /hotel accommodations.

<b>www.utopiatours.com</b>
<b>Alex Travel &amp; Utopia Tours</b> ~ <b>Main Office</b> ~ (Located in Viking Plaza) 3015 Hwy 29 S, Ste 4038 Alexandria MN 56308 <b>For air, cruise, rail, car, hotel</b> call: (320) 762-0244 or -1-800-950-8690 e-mail: alextrl@rea-alp.com <b>For motorcoach tours, day &amp; casino trips</b> call: (320) 763-8687 or 1-800-872-8445 e-mail: utopia@utopiatours.com
<b>Cloud Travel &amp; Utopia Tours</b> 305 4th Ave S, Ste 3 Sartell MN 56377 (320) 253-0400 or 1-800-777-0422 e-mail: cloudbus@netlinkcom.com
Most tours have pick-up locations on I-94 from Fargo/Prairie Rose Inn to Minneapolis, and along route of tour. Contact us for details.



**Deadwood  
& Black Hills  
Tour**

Deadwood, SD ~ Mt. Rushmore

July 15-19, 2010

5 Days

**A great  
summer family  
vacation**



Double Occ. p.p.: \$649	Triple Occ. p.p.: \$629
Quad Occ. p.p.: \$609	Single Occ. p.p.: \$829

**Utopia Tours...Since 1971**

Deadwood & Black Hills Tour · July 15-19, 2010 · 5 Days

**Thurs., July 15: Wall, SD**

Step back in time with Utopia Tours on this tour that takes us into South Dakota, highlighting Deadwood and the Black Hills. Today we go as far as **Wall, SD**. A stop will be made at the famous **Wall Drug** tonight for dinner on your own.

**Fri., July 16: Deadwood, SD (CB)**

About an hour from Wall we arrive in Rapid City, SD. Here we visit a replica of an 850-year old church in Norway at the **Stavkirke Chapel in the Hills**. You will appreciate the serene setting as we tour the area. Then continue on routing through Sturgis to **Spearfish, SD**. The **Black Hills** surround us as we drive through the beautiful **Spearfish Canyon**. Then go on down to **Deadwood, SD**. Deadwood is located amongst the Black Hills. Wild West legends, like Wild Bill Hickok, Wyatt Earp, and Calamity Jane, were made famous here in this rustic town. Upon arrival we will visit the **Mount Moriah Cemetery** where Wild Bill Hickok and Calamity Jane are buried. Later we will see a wild west re-enactment of a historical gunfight by the **Deadwood Gunslingers**. The evening is free to enjoy on your own exploring more of the town, or trying your luck at one of the 80 casinos in the **Deadwood, SD**, area.

**Sat., July 17: Deadwood, SD (CB)**

Sightseeing awaits us today as we head out of Deadwood on #385 this morning. We will explore America's most famous mountain-**Mt. Rushmore**. The faces of former presidents George Washington, Thomas Jefferson, Theodore Roosevelt and Abraham Lincoln are carved into the mountain. This enormous project ended in 1941, and took 14 years to complete. Enjoy time at **Keystone** and at the **Borglund Historical Center**, which tells more about the man who started carving this Mt. Rushmore. Then we depart for **Custer State Park** which covers 71,000 acres. See lakes, streams, wildlife, and more as we roll along. Then head north and to view the **Crazy Horse Memorial** on our way back to Deadwood. Your on your own tonight to experience more of **Deadwood**.

**Sun., July 18: Mitchell, SD (CB, D)**

Later morning we will depart Deadwood and go on to Chamberlain, SD. A stop is made at the **Lewis & Clark Information Center** while here. Then on to **Mitchell, SD**. We are including a visit to the **Mitchell Corn Palace**, which is decorated each year with a different theme from area harvests. Our stay is here in Mitchell, SD, with a **meal** included this evening.

**Mon., July 19: Home (CB)**

Homeward bound today after exploring through the Black Hills and learning more about the history of Deadwood. We arrive home this afternoon. Thank you for traveling with Utopia Tours.

**PRICE INCLUDES**

Motorcoach Transportation • Hotel Accommodations • Fully Escorted • Baggage Handling • Wall, SD • Wall Drug • Stavkirke Chapel in the Hills • Spearfish, SD • Black Hills • Spearfish Canyon • Deadwood, SD (2 nights) • Mount Moriah Cemetery • Deadwood Gunslingers Gunfight • Mt. Rushmore • Keystone • Borglund Historical Center • Custer State Park • Crazy Horse Memorial • Lewis & Clark Information Center • Mitchell, SD • Mitchell Corn Palace • 4 *Continental Breakfasts* • 1 *Dinner*

**Utopia Tours** (bhjy15)  
Black Hills ~ 7/15-19/10

I am enclosing my payment of: \$

Optional Travel Cancellation/Interruption Ins.

Please send me info  Not interested

Circle all that apply for your reservation:

\*requests are based on availability at hotels

Occupancy: Single Double Triple Quad

Room: 1-Bed 2-Beds Smkg Non-Smkg

Handicap 1st Floor Other: \_\_\_\_\_

Name(s): \_\_\_\_\_

Address: \_\_\_\_\_

Phone: \_\_\_\_\_

Roommate: \_\_\_\_\_

Request pick-up at: \_\_\_\_\_